



[일반배관용 탄소강관]

SPP KS D 3507(JIS G 3452)

호칭		외경 (m/m)	외경의 허용차		두께(m/m)		허용 두께차	소켓을포함 하지않은중량 (kg/m)
A	B		테이퍼나사관	기타관	KS	JIS		
10	$\frac{3}{8}$	17.3	±0.5mm		2.35	2.3	+규정 하지 않음 -12.5%	0.866
15	$\frac{1}{2}$	21.7	±0.5mm		2.65	2.8		1.25
20	$\frac{3}{4}$	27.2	±0.5mm		2.65	2.8		1.60
25	1	34.0	±0.5mm		3.25	3.2		2.45
32	$1\frac{1}{4}$	42.7	±0.5mm		3.25	3.5		3.16
40	$1\frac{1}{2}$	48.6	±0.5mm		3.25	3.5		3.63
50	2	60.5	±0.5mm	±1%	3.65	3.8		5.12
65	$2\frac{1}{2}$	76.3	±0.7mm	±1%	3.65	4.2		6.34
80	3	89.1	±0.8mm	±1%	4.05	4.2		8.49
90	$3\frac{1}{2}$	101.6	±0.8mm	±1%	4.05	4.2		9.74
100	4	114.3	±0.8mm	±1%	4.50	4.5		12.2
125	5	139.8	±0.8mm	±1%	4.85	4.5		16.1
150	6	165.2	±0.8mm	±1%	4.85	5.0		19.2
200	8	216.5	±1.0mm	±1%	5.85	5.8		30.4
250	10	267.4	±1.3mm	±1%	6.40	6.6		41.2
300	12	318.5	±1.5mm	±1%	7.00	6.9		53.8
350	14	355.6		±1%	7.60	7.9		65.2
400	16	406.4		±1%	7.90	7.9		77.6
450	18	457.2		±1%	7.90	7.9		87.5
500	20	508.0		±1%	7.90	7.9		97.4
550	22	558.8		±1%	7.90		107	
600	24	609.6		±1%	7.90		117	